

NUVACOR CORPORATION
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MAINTENANCE INSTRUCTIONS FOR NUVACOR PANELS

GENERAL CLEANING:

Clean with Windex and a good quality Paper Towel like Bounty good on both GLOSS as well as MATTE Panels

REMOVING SCUFF MARKS:

Scuff marks created by scuffing rubber shoe soles on the surface of a Nuvacor Panel or removing pencil, ball point pen marks or marker marks can be done by using a good quality 'Orange Citrus Cleaner' and a Clean Cotton Cloth, such as Cotton Cleaning Rags.

Available through McMaster-Carr at www.mcmaster.com

19-oz Aerosol Cans Part #74135T6

32-oz Trigger Spray Bottles Part #7429T51

Adhesive, Tape and Gum can be removed by using a different type of Citrus based Cleaner also available through McMaster-Carr:

8-oz Bottles Part #7984T11

32-oz Bottles Part #7984T13

In all cases after a Citrus Based Cleaners has been used, Windex should be applied to remove the Citrus Cleaning Residue and the panel wiped dry with a Good quality Paper Towel such as Bounty.

In cases where more aggressive marks have been put into the Panels by carelessly dragging metal carts or other sharp objects along the surface, or outright vandalism, as in light surface scratches or indeed deeper scratches there are two **different techniques, for GLOSS Panels and for MATTE Panels.**

GLOSS PANEL SCRATCH REMOVAL:

Removing Heavy Scratches is a Three Part Process and is accomplished by using a Cotton Rag and using a Paste applied to the surface and rubbing against the scratch or in a circular motion. A

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Buffing Wheel at the end of a High Speed Drill can also be used. Polish Compounds can be found at Automotive Supply Stores, one being Finesse-IT by 3M. Alternatively McMaster-Carr have the following products:

8-oz Heavy Scratch Remover Part #6335T93

8-oz Fine Scratch Remover Part #6335T92

8-oz Polish/Cleaner Part #6335T91

To remove Heavy Scratches one starts with the Heavy Scratch Remover Paste, followed by the Fine Scratch Remover paste and finally by applying the Polish/Cleaner.

Fine Scratches can be removed by using the Fine Scratch Remover and then the Polish/Cleaner.

The Polish/Cleaner can also be used to simply remove dust & eliminate static ONLY ON THE GLOSS PANELS

Windex and a good Quality Paper Towel such as Bounty can be used to clean both Gloss as well as Matte Panels.

MATTE PANEL SCRATCH REMOVAL:

One needs to use an Orbital Sander and 400 Grit Sandpaper. Sanding should be done primarily where the scratch is, but should be generally 'blended' in across the surrounding area and if need be across the entire surface of the panel depending on results at the time of repairing the damage.

Sandpaper is commonly available in 5" diameter discs either adhesive backed or with a Hook & Loop back depending on the type of Orbital Sander that is being used.

400 Grit Sand Paper Discs and Orbital Sanders are available through McMaster-Carr as well as numerous well stocked Hardware stores.

NUVACOR PANELS ARE NOT INTENDED OR DESIGNED TO WITHSTAND VANDAL LIKE ABUSE AND MOVING OR DELIVERY COMPANIES SHOULD BE FORWARDED TO TAKE CARE. LIKE WALL PAPER AND OTHER SURFACING FINISHES EXCESSIVE CARELESSNESS AND VANDALISM WILL CAUSE DAMAGE TO THE SURFACE.